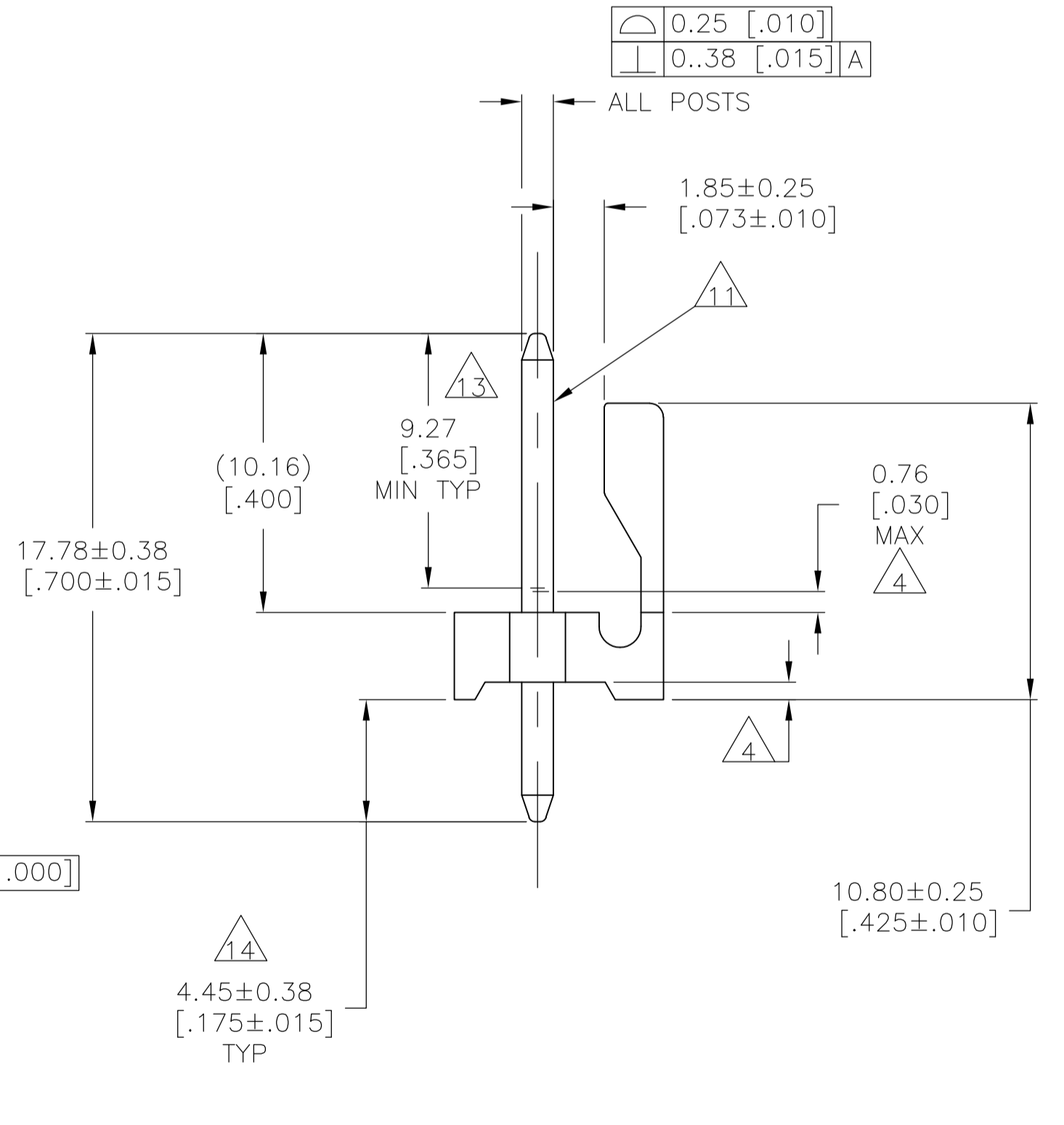
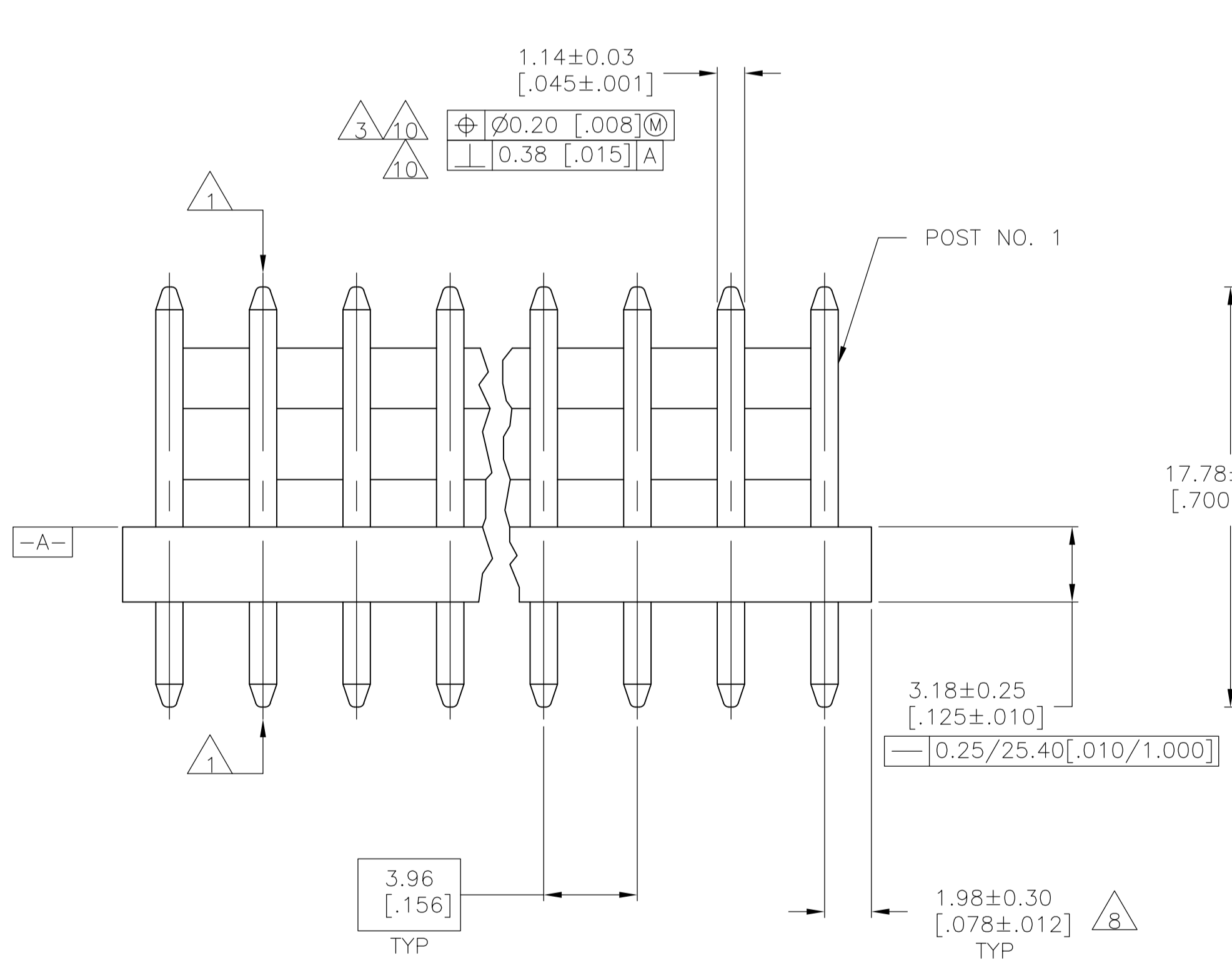


- 1 POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED 1.30/1.17 [0.051/.046] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL) POST-COPPER ALLOY (SEE NOTES 13 & 14 FOR PLATING)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE 4.45 [.175] MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PLATING: GOLD PLATE AREA, 0.00038 [.000015] MINIMUM, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MINIMUM, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.18 [.175] MINIMUM FOR -2 THRU -24. MATTE TIN PLATE AREA 0.00381-0.00889 [.000150-.000350] THICK ALL FOUR SIDES, 3.18 [.175] FOR -32 THRU -54.



DIM (L)	NO. OF POSN	ASSEMBLY
95.10 [3.744]	24	5-644767-4
91.14 [3.588]	23	5-644767-3
87.17 [3.432]	22	5-644767-2
83.21 [3.276]	21	5-644767-1
79.25 [3.120]	20	5-644767-0
75.29 [2.964]	19	4-644767-9
71.32 [2.808]	18	4-644767-8
67.36 [2.652]	17	4-644767-7
63.40 [2.496]	16	4-644767-6
59.44 [2.340]	15	4-644767-5
55.47 [2.184]	14	4-644767-4
51.51 [2.028]	13	4-644767-3
47.55 [1.872]	12	4-644767-2
43.59 [1.716]	11	4-644767-1
39.62 [1.560]	10	4-644767-0
35.66 [1.404]	9	3-644767-9
31.70 [1.248]	8	3-644767-8
27.74 [1.092]	7	3-644767-7
23.77 [0.936]	6	3-644767-6
19.81 [0.780]	5	3-644767-5
15.85 [0.624]	4	3-644767-4
11.89 [0.468]	3	3-644767-3
7.92 [0.312]	2	3-644767-2
DIM (L)	NO. OF POSN	ASSEMBLY

DIM (L)	NO. OF POSN	ASSEMBLY
95.10 [3.744]	24	2-644767-4
91.14 [3.588]	23	2-644767-3
87.17 [3.432]	22	2-644767-2
83.21 [3.276]	21	2-644767-1
79.25 [3.120]	20	2-644767-0
75.29 [2.964]	19	1-644767-9
71.32 [2.808]	18	1-644767-8
67.36 [2.652]	17	1-644767-7
63.40 [2.496]	16	1-644767-6
59.44 [2.340]	15	1-644767-5
55.47 [2.184]	14	1-644767-4
51.51 [2.028]	13	1-644767-3
47.55 [1.872]	12	1-644767-2
43.59 [1.716]	11	1-644767-1
39.62 [1.560]	10	1-644767-0
35.66 [1.404]	9	644767-9
31.70 [1.248]	8	644767-8
27.74 [1.092]	7	644767-7
23.77 [0.936]	6	644767-6
19.81 [0.780]	5	644767-5
15.85 [0.624]	4	644767-4
11.89 [0.468]	3	644767-3
7.92 [0.312]	2	644767-2
DIM (L)	NO. OF POSN	ASSEMBLY

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± 0.13 [005]	3 PLC ± -	4 PLC ± -	ANGLES ± -
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
			A1	00779	644767		

THIS DRAWING IS A CONTROLLED DOCUMENT. BIN S: HOOVER 07NOV02. CHK: D. BOSSI 07NOV02. APPV: D. BOSSI 07NOV02. NAME: Tyco Electronics Corporation, Harrisburg, PA 17105-3608. PRODUCT SPEC: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT, .045 ROUND POST, .000015 GOLD, SPECIAL. APPLICATION SPEC: -

CUSTOMER DRAWING SCALE: 5:1 SHEET: 1 OF 1 REV: E